



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4721-1
Job Sheet 182333



Part No: D4721-1

Job Qty: 12 ea

Part Name: Decal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/5/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP REV:B 12.10.16 AS PER DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	9/5/18	9/5/18	0.00	0.00	Purchasing		AUG 29 2018
110	Packaging	12 pcs	9/5/18	9/5/18	0.00	0.00	Packaging2		AUG 29 2018
120	QC	12 pcs	9/5/18	9/5/18	0.00	0.00	QC6		38
130	Packaging	12 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3-2	5/121	9-89
140	QC21-SA	12 Ea	9/5/18	9/5/18	0.00	0.00	QC21		AUG 31 2018

Part Op 100 - Issue P/O: 040831 Manufacture D4721-1 as per Dwg D4721
Descriptions: 110 - Ensure material release note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING:***

DOE: 19-08-29

AUG 31 2018
AUG 3 1 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4721-1P	Decal D4721-1	12 pcs (1 ea)	100-Purchasing	5106337

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4721-1P	12	0	0

Part Specifications

Specifications could not be found.

Plex 8/23/18 7:09 AM dart.lavoie.chantal



Container No: S106338



Part: D4721-1

Job No: 182333

Serial No/Batch: S106338

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

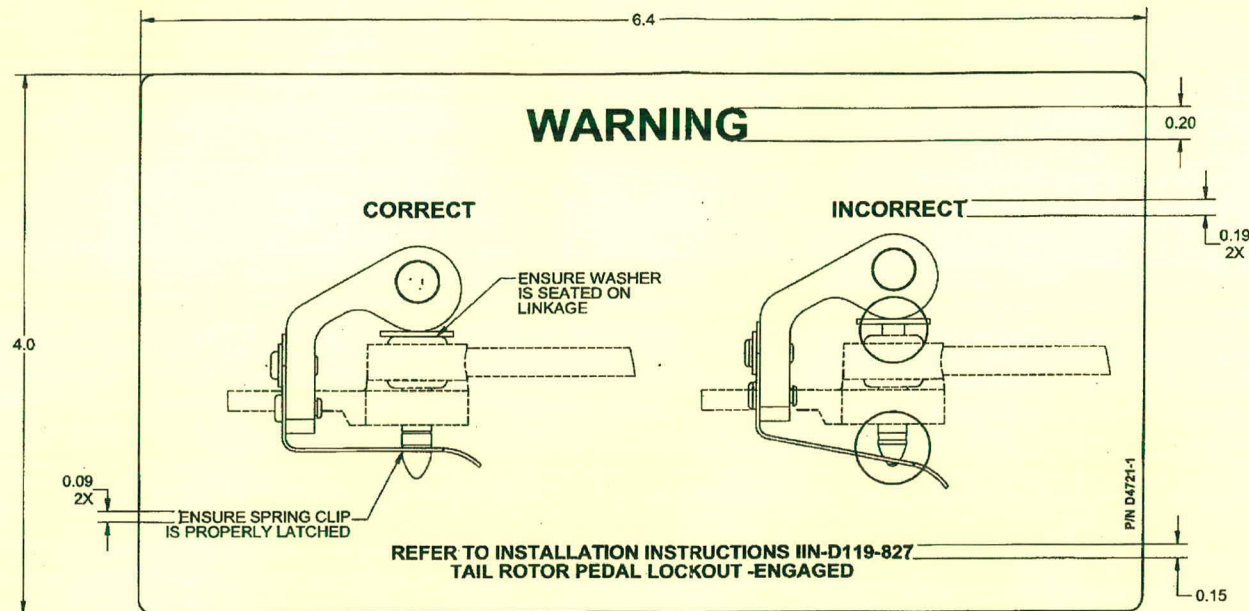
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/29/18

100-3-1000

30-100
30-100
30-100
30-100

30-100
30-100
30-100
30-100



D4721-1 DECAL

NOTES:

- 1) MATERIAL: MAKE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031.
RED LETTERS FOR WORDS "WARNING", "INCORRECT" AND TWO CIRCLES IN "INCORRECT" FIGURE.
BLACK LETTERS FOR ALL OTHER TEXT AND GRAPHICS.
WHITE BACKGROUND. SELF ADHESIVE BACK.
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.01 lbs

A		NEW ISSUE		RP	12.09.19
REV.		DESCRIPTION		BY	DATE
DESIGN	RP	DART AEROSPACE USA, INC.			
DRAWN	RP				
CHECKED	AD	DRAWING NO. D4721		REV. A	
MFG. APPR.		TITLE		SHEET 1 OF 1	
APPROVED		DECAL		SCALE	
DE APPR.				NTS	
DATE	12.09.19	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC.		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040831

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040831
PO Date: 8/23/18
Due Date: 8/30/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
AUG 23 2018
Cofe

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182333	D4721-1P	DA 61 9-89		Decal D4721-1 As Per Dwg D4721 Rev. A	Firmed - 12 x		8/30/18 AUG 29 2018	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	182334	RBEM720V6000102-31P			Emblem As Per Dwg RBEM720V6000102-31 Rev.2	Firmed - 6 x		8/30/18 AUG 29 2018	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:													\$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CX
2018

Plex 8/23/18 1:44 PM dart.baker.diane

100
100

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46767
Date: 08/29/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		12	D4721-1P. ✓	H	6.6667 ✓	80.00
		6	RBEM720V6000102-31P. ✓	H	13.3333 ✓	80.00
			PO# 040831			
			Attn: Diane Baker			
			Subtotal:			160.00
			H - HST			
			HST.			20.80
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	180.80
Comment: WO23472					Amount Paid	0.00
Sold By:					Amount Owing	180.80

DAS
38
9-89

0-10
38
0-10

0-10

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

040831

Packing Slip#

WO# 23472

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D4721- 1P, RBEM720V600102-31P.

DAS
61
9-89

Quantity:

12.6

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Aug 29, 2019

Authority:

Bm + Avery

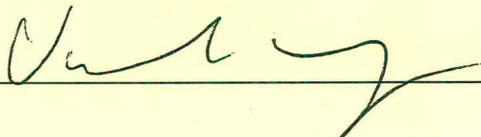
Approval:

Valerie Yang

Date: (yyyy/mm/dd)

2018/08/29

Signature:



Title:

Office Admin.

DAS
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9-89

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